

Product Sheet

Juki MB-1370

Category: Industrial sewing machines

Industrial sewing machine with chain stitch for button sewing

The Juki MB-1370 is a fast and compact button sewing machine for men's clothing, shirts and blouses. With 1,500 stitches/min and thread trimming, it provides durable fastenings that last even after many washes. The machine can sew both 2- and 4-hole buttons and is built for efficient high-volume production with consistent quality.

- High productivity
- Flexible button sewing
- Adjustable number of stitches

Product description

Juki MB-1370 Series – Fast and accurate button sewing

The Juki MB-1370 series is a high-performance chain stitch button sewing machine, developed to deliver strong and durable buttonholes with consistent quality. The machine is ideal for men's clothing, shirts and blouses, where durability and efficiency are crucial.

The thread fraying protection function ensures that the thread does not fray, even after repeated washing. With the ability to sew both 2-hole and 4-hole buttons and a convenient ON/OFF function for thread fraying protection, this machine is both flexible and efficient.

The compact design and high sewing speed of 1,500 stitches/min make the MB-1370 series an optimal choice for high-volume production with consistent quality.

Description

- High productivity – Sewing speed of 1,500 stitches/min ensures efficient production.
- Thread fraying protection – Prevents thread fraying, even after repeated washing.
- Flexible button sewing – Can handle both 2-hole and 4-hole buttons as well as several different button sizes.
- Adjustable number of stitches – Option to sew with 8, 16 or 32 stitches depending on requirements.
- User-friendly functionality – Easy adjustment between different button configurations via controls.

Technical Specification

Machine Specifications	
Models	• MB-1373 – Standard button sewing machine • MB-1377 – With switching mechanism for stitch shape
• Maximum sewing speed	1,500 stitches/min
• Number of stitches per button	8, 16 or 32 stitches
• Needle type	TQ×1 (#16), adjustable between #14–#20
• Feed length	• Cross feed: 2.5–6.5 mm • Length feed: MB-1373: 0–6.5 mm / MB-1377: 0–4.5 mm
• Stitch shape	• MB-1373: Standard • MB-1377: Switchable between different stitch shapes with lever
• Wire fringe guard	Yes (ON/OFF switching)
• Customised stitch shapes	Around buttonholes (for 2-hole and 4-hole buttons)
• Button types	• Shaft buttons • Button with twisted thread • Press studs • Label buttons • Metal buttons • Reinforcement buttons (requires special accessories)
• Button diameter	10–28 mm
• Thickness	1.8–3.5 mm (up to 5 mm optional)
• Needle bar stroke length	48.6 mm
• Press foot lift	9 mm
• Seam system	1-thread chain stitch
• Lubrication	Automatic oil feed
• Power consumption	200W (1/4 HP)
• Power supply	Single-phase or 3-phase
• Machine weight	24 kg